



Impact Stripping Tape 528

Technical Data

February, 2014

Product Description 3M™ Impact Stripping Tape 528 is a thick rubber tape designed to provide excellent surface protection against blasting media during paint stripping operations. The durable, tan rubber backed tape comes with an acrylic adhesive and easy-release liner.

Product Construction	Backing	Adhesive	Liner	Standard Roll Length
	Tan Rubber	Transparent Acrylic	Tan Paper	10 yds. (9.1 m) 20 yds. (19 m)

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	29 oz./in. width (31 N/100 mm)	D-3330
Total Thickness:	82 mils (2.1 mm)	D-3652
Temperature Use Range:	Up to 120°F (49°C)	

Features

- It is recommended that the temperature of the application surface is at least 40°F (4°C) or above. The application surface should be warm, clean, and dry to ensure
- Rub down firmly when applying to achieve maximum adhesion to surface.
- Specially formulated rubber backing designed to withstand impact against common blasting media including aluminum oxide, steel shot, glass bead, and plastic media.
- Die-cuttable, easy-release liner.
- Acrylic adhesive for excellent adhesion to various surfaces.

3M™ Impact Stripping Tape

528

Application Ideas

- Masking to protect surfaces from overspray during blasting applications.
- Ideal for protection during plastic media blast (PMB) paint stripping operations.

Storage

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original packaging material.

Shelf Life

To obtain best performance, use this product within 12 months from date of manufacture.

Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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ISO 9002

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