

July 2008 Power-SPM<sup>™</sup>

# FP7G50US60 Transfer Molded Type IGBT Module

## **General Description**

Fairchild's New IGBT Modules (Transfer Molded Type ) provide low conduction and switching losses as well as short circuit ruggedness. They are designed for applications such as Motor control, Uninterrupted Power Supplies (UPS) and general Inverters where short circuit ruggedness is a required feature.

## Features

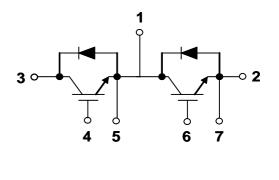
- Short Circuit rated 10us @Tc=100°C, Vge=15V
- High Speed Switching
- Low Saturation Voltage : Vce(sat) =2.2V @Ic=50A
- High Input Impedance
- Fast & Soft Anti-Parallel FWD

## Application

- Welders
- AC & DC Motor Controls
- General Purpose Inverters
- Robotics
- Servo Controls
- UPS



Package Code : EPM7

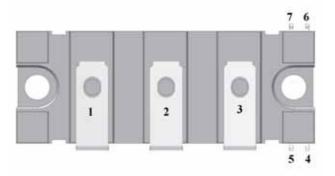


Internal Circuit Diagram

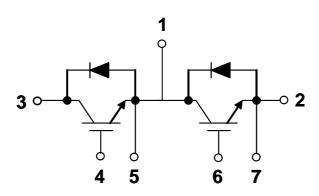
## **Absolute Maximum Ratings**

Symbol	Description		Rating	Units
V <sub>CES</sub>	Collector-Emitter Voltage		600	V
V <sub>GES</sub>	Gate-Emitter Voltage		± 20	V
Ic	Collector Current	@ $T_{C} = 25^{\circ}C$	50	A
I <sub>CM (1)</sub>	Pulsed Collector Current		100	A
I <sub>F</sub>	Diode Continuous Forward Current	@ T <sub>C</sub> = 100°C	50	A
I <sub>FM</sub>	Diode Maximum Forward Current		100	A
T <sub>SC</sub>	Short Circuit Withstand Time	@ T <sub>C</sub> = 100°C	10	us
PD	Maximum Power Dissipation	@ $T_{C} = 25^{\circ}C$	250	W
TJ	Operating Junction Temperature	-	-40 to +125	°C
T <sub>stg</sub>	Storage Temperature Range		-40 to +125	°C
V <sub>iso</sub>	Isolation Voltage	@ AC 1minute	2500	V
Mounting	Power Terminals Screw : M5		2.0	N.m
Torque	Mounting Screw : M5		2.0	N.m

## Pin Configuration and Pin Description



**Top View** 



Internal Circuit Diagram

### **Pin Description**

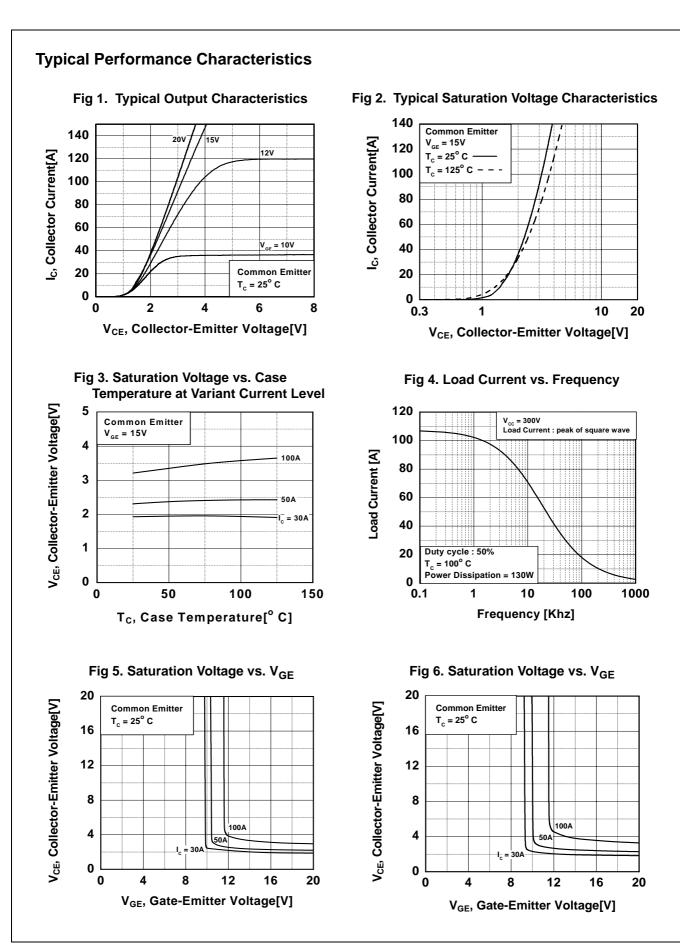
Pin Number	Pin Description
1	Emitter of Q1, IGBT, Collector of Q2, IGBT
2	Emitter of Q2, IGBT
3	Collector of Q1, IGBT
4	Gate of Q1, IGBT
5	Emitter of Q1, IGBT
6	Gate of Q2, IGBT
7	Emitter of Q2, IGBT

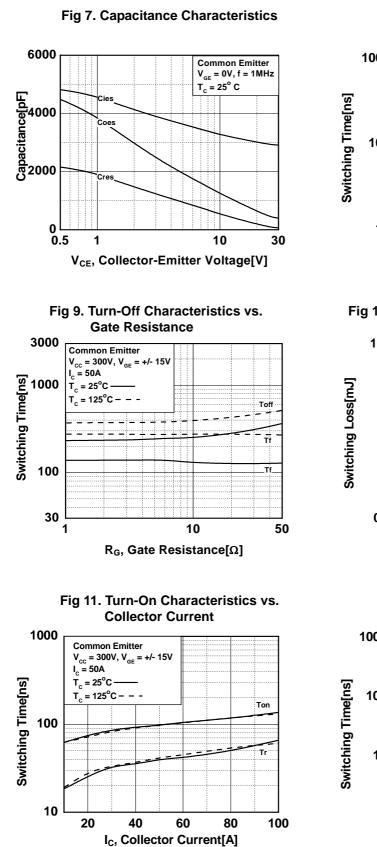
Symbol	Parameter	Conditions	Min	Тур	Max	Units
Off Char	acteristics					
BV <sub>CES</sub>	Collector-Emitter Breakdown Voltage	V <sub>GE</sub> = 0V, I <sub>C</sub> = 250μA	600	-	-	V
$\Delta BV_{CES}/\Delta T_J$	Temperature Coeff. of Breakdown Voltage	$V_{GE}$ = 0V, I <sub>C</sub> = 1mA	-	0.6	-	V
I <sub>CES</sub>	Collector Cut-off Current	$V_{CE} = V_{CES}, V_{GE} = 0V$	-	-	250	uA
I <sub>GES</sub>	Gate-Emitter Leakage Current	$V_{GE} = V_{GES}, V_{CE} = 0V$	-	-	$\pm100$	nA
On Chara	acteristics					
V <sub>GE(th)</sub>	G-E Threshold Voltage	$V_{GE} = 0V, I_C = 50mA$	5.0	6.0	8.5	V
V <sub>CE(sat)</sub>	Collector to Emitter Saturation Voltage	I <sub>C</sub> = 50A, V <sub>GE</sub> = 15V	-	2.2	2.8	V
-	Characteristics			2920		рF
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> = 30V, V <sub>GE</sub> = 0V,				pF
C <sub>oes</sub>	Output Capacitance	f = 1MHz		400 75		pF
C <sub>res</sub>	Reverse Capacitance					pF
Switchin	g Characteristics					
t <sub>d(on)</sub>	Turn-On Delay Time			58	-	ns
t <sub>r</sub>	Rise Time	$V_{CC} = 300 \text{ V}, \text{ I}_{C} = 50\text{A},$ $R_{G} = 5.9\Omega, \text{ V}_{GE} = 15\text{ V}$ Inductive Load, $T_{C} = 25^{\circ}\text{C}$	-	40	-	ns
t <sub>d(off)</sub>	Turn-Off Delay Time		-	107	-	ns
t <sub>f</sub>	Fall Time		-	140	-	ns
E <sub>on</sub>	Turn-On Switching Loss		-	0.75	-	mJ
E <sub>off</sub>	Turn-Off Switching Loss		-	0.54	-	mJ
E <sub>ts</sub>	Total Switching Loss			1.29	-	mJ
t <sub>d(on)</sub>	Turn-On Delay Time	-	-	53	-	ns
t <sub>r</sub>	Rise Time	-	-	40	-	ns
t <sub>d(off)</sub>	Turn-Off Delay Time	V <sub>CC</sub> = 300 V, I <sub>C</sub> = 50A,	-	106	-	ns
t <sub>f</sub>	Fall Time	R <sub>G</sub> = 5.9Ω, V <sub>GE</sub> = 15V	-	274	-	ns
Eon	Turn-On Switching Loss	Inductive Load, T <sub>C</sub> = 125°C	-	1.09	-	mJ
E <sub>off</sub>	Turn-Off Switching Loss		-	1.68	-	mJ
E <sub>ts</sub>	Total Switching Loss		-	2.77	-	mJ
T <sub>sc</sub>	Short Circuit Withstand Time	$V_{CC} = 300 \text{ V}, V_{GE} = 15 \text{V} @ \text{T}_{C} = 100^{\circ}\text{C}$	10	-	-	us
Qg	Total Gate Charge		-	136	-	nC
Q <sub>ge</sub>	Gate-Emitter Charge	V <sub>CE</sub> = 300 V, I <sub>C</sub> = 50A, V <sub>GE</sub> = 15V	-	26	-	nC
Q <sub>gc</sub>	Gate-Collector Charge		-	76	-	nC

Symbol	Parameter	Conditions		Min	Тур	Max	Units
V <sub>FM</sub> Diode Forward Voltage		I <sub>F</sub> = 50A	$T_{C} = 25^{\circ}C$	-	1.9	2.8	V
	Diode Forward Voltage		$T_{C} = 100^{\circ}C$	-	1.8	-	
	D'a da Danama Danama T'ana		$T_{C} = 25^{\circ}C$	-	76	100	ns
rr	Diode Reverse Recovery Time		$T_{C} = 100^{\circ}C$	-	138		
		I <sub>F</sub> = 50A	$T_{C} = 25^{\circ}C$	-	4	5.2	
r Diode Peak Reverse Recovery Currer		di / dt = 100 A/us	$T_{C} = 100^{\circ}C$	-	6		A
Q <sub>rr</sub>	Diode Reverse Recovery Charge		$T_{C} = 25^{\circ}C$	-	152	260	
			T <sub>C</sub> = 100°C	-	404		nC

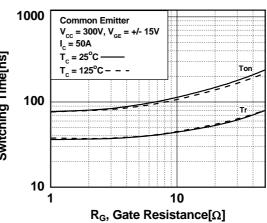
## **Thermal Characteristics**

Symbol	Parameter	Тур.	Max.	Units
$R_{ ext{ heta}JC}$	Junction-to-Case (IGBT Part, per 1/2 Module)	-	0.4	°C/W
$R_{ ext{ heta}JC}$	Junction-to-Case (DIODE Part, per 1/2 Module)	-	1.0	°C/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.05	-	°C/W
Weight	Weight of Module	-	90	g

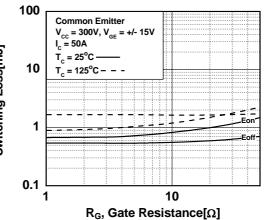


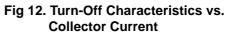


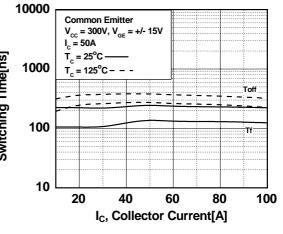
### Fig 8. Turn-On Characteristics vs. Gate Resistance



## Fig 10. Switching Loss vs. Gate Resistance

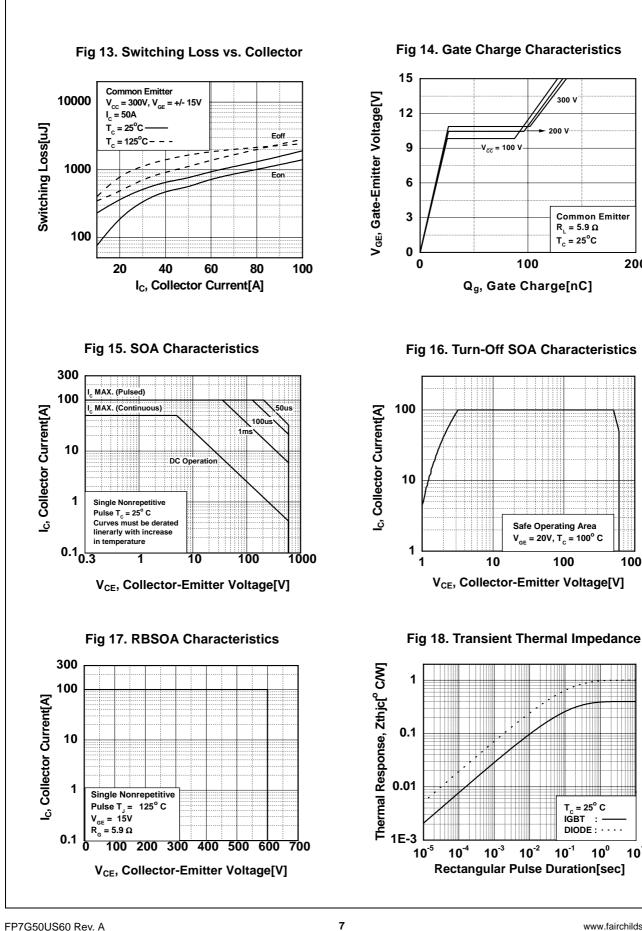






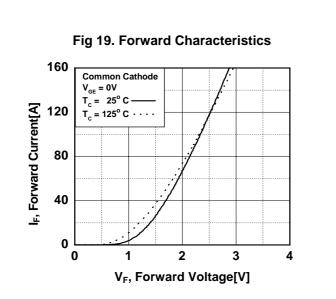
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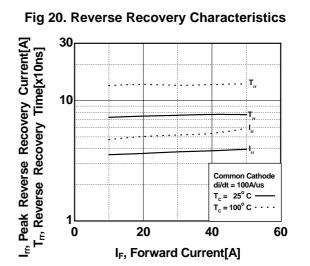
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**10<sup>1</sup>** 

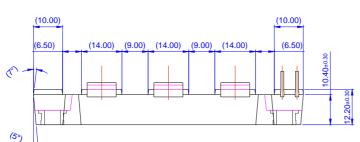
10<sup>°</sup>





5.08±0.50 16.22±0.50 18.40±0.50  $0.80_{-0.05}^{+0.10}$ 1.00±0.10 14.50<sup>+0.50</sup> (5°) (R1.00) 7<sub>0</sub>6 0 35.00±0.50 **38.80**±1.00 **25.00**±0.20 (14°) (14°)  $\oplus$ **17.50**±0.30 000 5<sup>⊕</sup>4 U (R. 05) 10.00±0.50 9.60±0.10 12.20±0.30 (10.00)

FP7G50US60 Transfer Molded Type IGBT Module



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