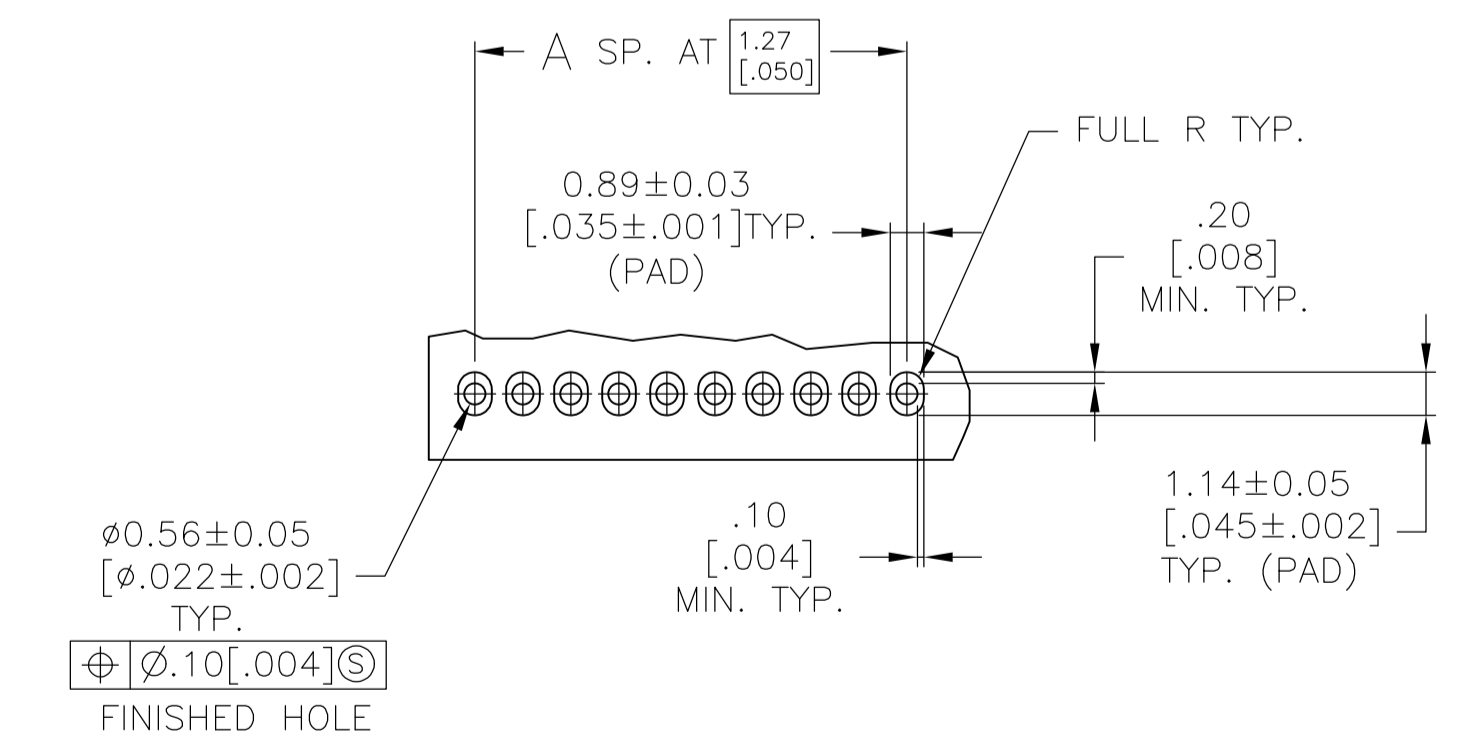
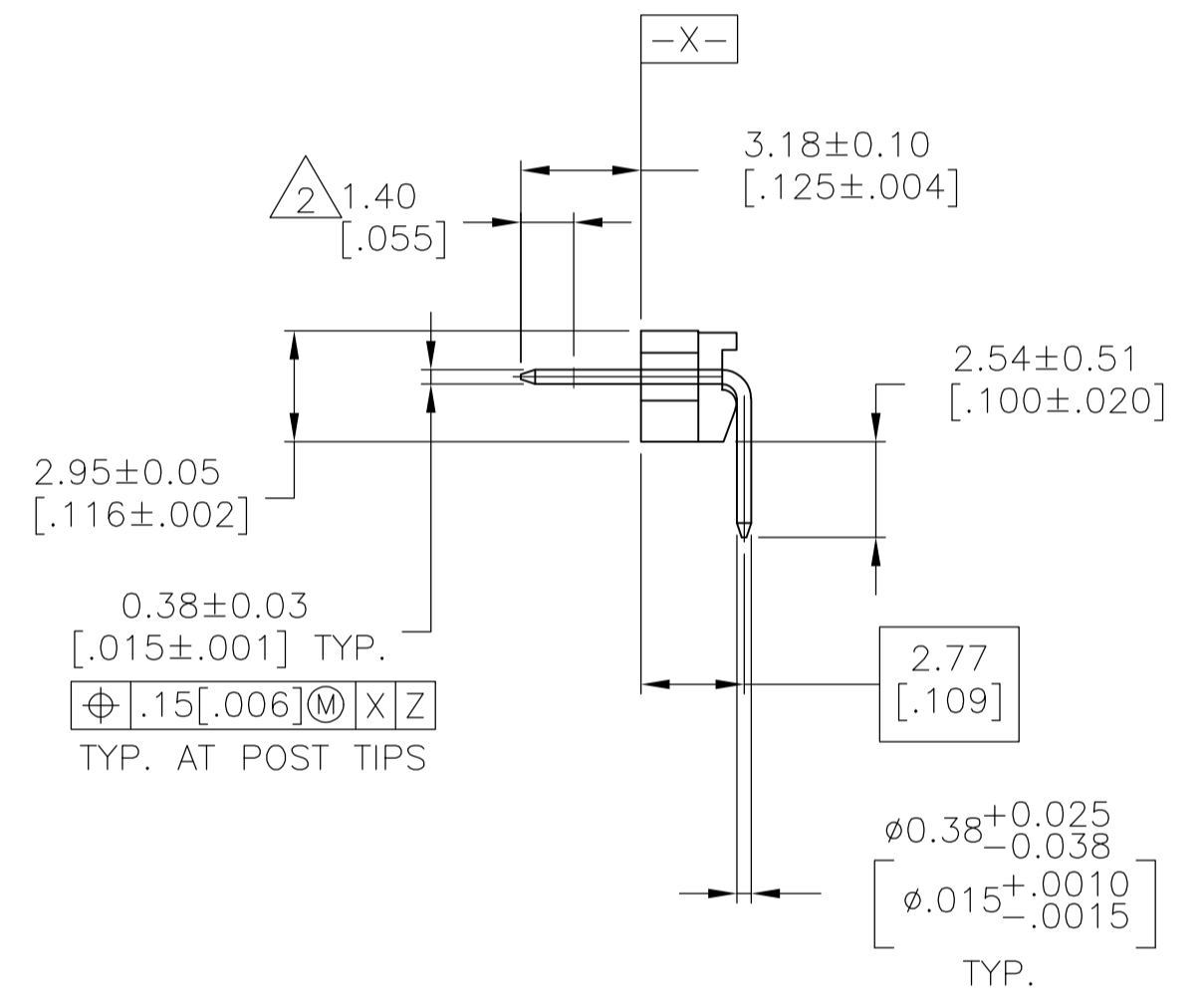
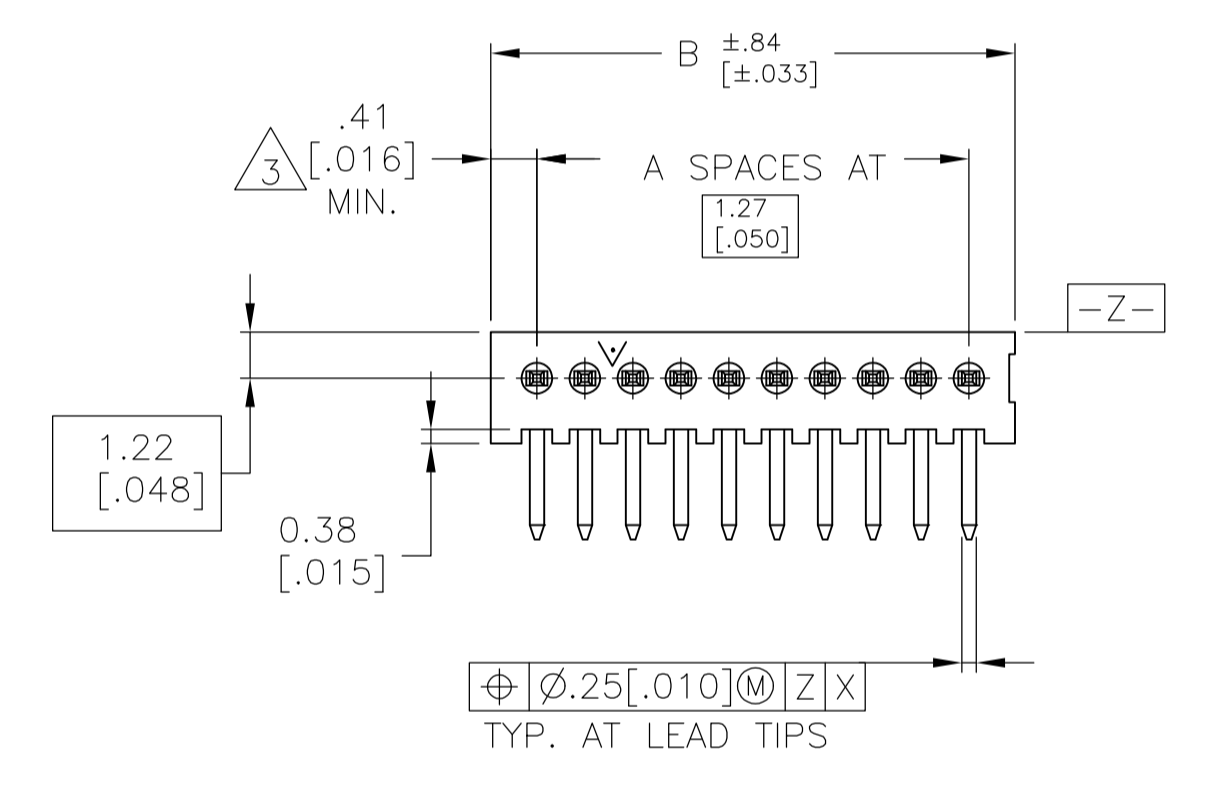
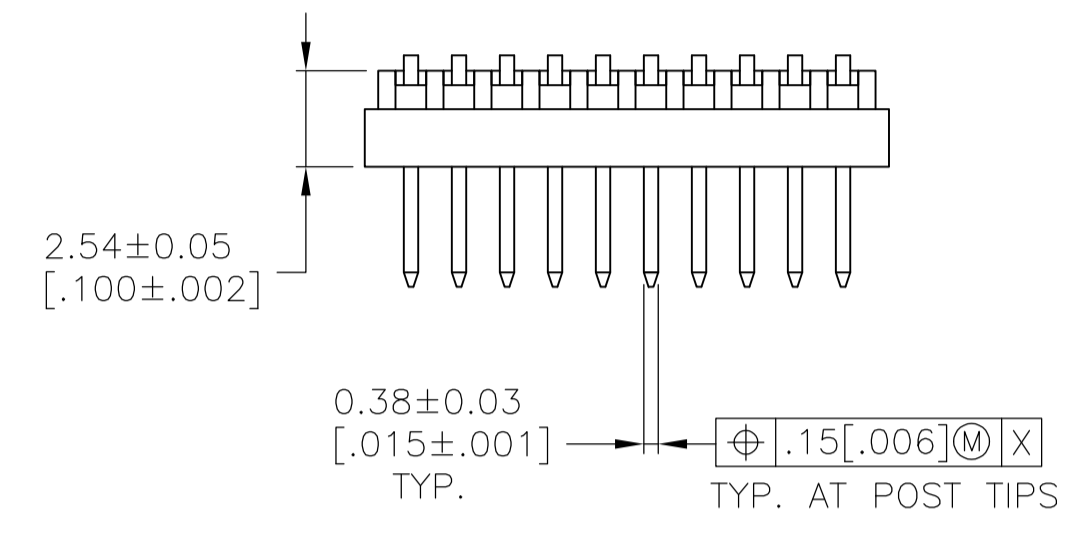


- 1 CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN-LEAD; ALL OVER .001270 [.000050] MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN-LEAD; ALL OVER .001270 [.000050] MIN NICKEL
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

	39.75 [1.565]	30	31	4	7-104186-0
OBSOLETE	63.88 [2.515]	49	50	4	6-104186-9
OBSOLETE	57.53 [2.265]	44	45	4	6-104186-8
	51.18 [2.015]	39	40	4	6-104186-7
OBSOLETE	44.83 [1.765]	34	35	4	6-104186-6
	38.48 [1.515]	29	30	4	6-104186-5
OBSOLETE	34.67 [1.365]	26	27	4	6-104186-4
5 OBSOLETE	32.13 [1.265]	24	25	4	6-104186-3
OBSOLETE	28.32 [1.115]	21	22	4	6-104186-2
	25.78 [1.015]	19	20	4	6-104186-1
5 OBSOLETE	21.97 [.865]	16	17	4	6-104186-0
	19.43 [.765]	14	15	4	5-104186-9
OBSOLETE	16.89 [.665]	12	13	4	5-104186-8
5 OBSOLETE	15.62 [.615]	11	12	4	5-104186-7
	13.08 [.515]	9	10	4	5-104186-6
OBSOLETE	10.54 [.415]	7	8	4	5-104186-5
	9.27 [.365]	6	7	4	5-104186-4
OBSOLETE	8.00 [.315]	5	6	4	5-104186-3
OBSOLETE	6.73 [.265]	4	5	4	5-104186-2
	5.46 [.215]	3	4	4	5-104186-1
	B	A	NO OF POSN		PART NUMBER

	39.75 [1.565]	30	31	1	2-104186-0
OBSOLETE	63.88 [2.515]	49	50	1	1-104186-9
OBSOLETE	57.53 [2.265]	44	45	1	1-104186-8
5 OBSOLETE	51.18 [2.015]	39	40	1	1-104186-7
OBSOLETE	44.83 [1.765]	34	35	1	1-104186-6
5 SUPERSEDED BY 6-104186-5	38.48 [1.515]	29	30	1	1-104186-5
OBSOLETE	34.67 [1.365]	26	27	1	1-104186-4
5 OBSOLETE	32.13 [1.265]	24	25	1	1-104186-3
OBSOLETE	28.32 [1.115]	21	22	1	1-104186-2
	25.78 [1.015]	19	20	1	1-104186-1
5 OBSOLETE	21.97 [.865]	16	17	1	1-104186-0
5 SUPERSEDED BY 5-104186-9	19.43 [.765]	14	15	1	104186-9
OBSOLETE	16.89 [.665]	12	13	1	104186-8
5 OBSOLETE	15.62 [.615]	11	12	1	104186-7
OBSOLETE	13.08 [.515]	9	10	1	104186-6
5 SUPERSEDED BY 5-104186-5	10.54 [.415]	7	8	1	104186-5
OBSOLETE	9.27 [.365]	6	7	1	104186-4
OBSOLETE	8.00 [.315]	5	6	1	104186-3
OBSOLETE	6.73 [.265]	4	5	1	104186-2
	5.46 [.215]	3	4	1	104186-1
	B	A	NO OF POSN		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM D. CLOUSER 10-3-88. CHK T. ZOLA 10-3-88. APVD T. ZOLA 10-3-88. NAME: HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, SINGLE ROW, AMPMODU® System 50. PRODUCT SPEC: 108-1093. APPLICATION SPEC: 114-25031. WEIGHT: -. SIZE: A1. CAGE CODE: 00779. DRAWING NO: 104186. RESTRICTED TO: CUSTOMER DRAWING. SCALE: 5:1. SHEET: 1 OF 1. REV: R5.