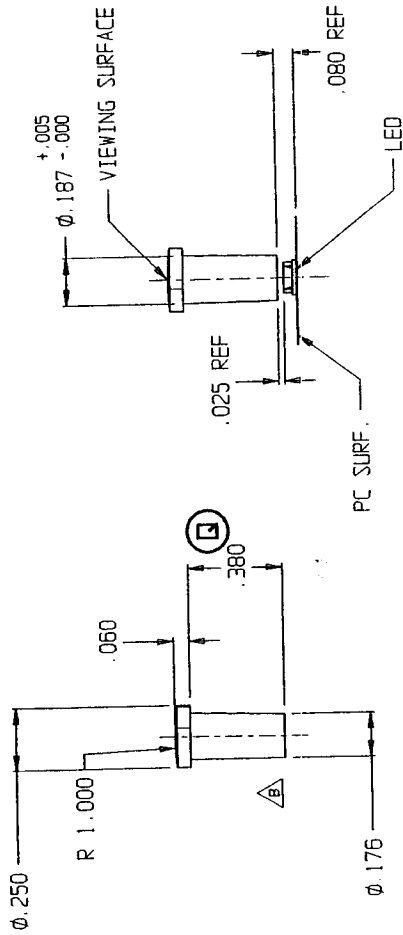


REV	ECR NO./DESCRIPTION	DATE
A	14794 NEW RELEASE	7/7/97
B	14820 WAS Ø.160 HM	7/14/97
C	14848 CHANGED TO SALES DWG. RM	7/23/97



FOR INSPECTION USE ONLY
 SPC DOCUMENTATION REQ. (X R CHARTS)

DIST. S
 OCT 10 2000

PART NO.	TITLE
7511A53	VERTICAL LIGHTPIPE
MATERIAL:	SEE NOTE
FINISH:	NOTED
TOLERANCE UNLESS OTHERWISE SPECIFIED:	DRAWN H. MARINO
INCHES .0005 ±.010	CHECKED NS 10-5-98
ANGLE ± 1 deg.	ENG. APPROV NS 10-5-98
	SCALE: 2 : 1
	REV C
	B13679

THIS DWG IS THE PROPERTY
 OF CHICAGO MINIATURE COMP.
 AND IS PROPRIETARY IN
 GENERAL AND IN DETAIL.
 IT SHALL NOT BE COPIED
 OR ITS CONTENTS REVEALED
 TO OUTSIDE PARTIES WITH-
 OUT THE WRITTEN CONSENT
 OF CHICAGO MINIATURE COMP.

- NOTES:
- LIGHTPIPE TO BE MOLDED IN A CLEAR 94-V0 POLYCARBONATE.
 - PART TO BE FREE OF BUBBLES AND BLACK SPECKS THAT MAY INHIBIT LIGHT OUTPUT WHEN VIEWED AT THE NORMAL VIEWING ANGLE
 - VIEWING SURFACE TO HAVE A #24 CHARMILLE FINISH
 - LED SHOWN FOR REFERENCE

DO NOT SCALE

ON DMD

SHEET -